

# Optimized Microflow LC-MS/MS Methods for the Bioanalysis of Large Molecules

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Alturas  
Analytics, Inc.

The LC-MS Experts

# Session Description and Objectives

- Here we report on methods that improve the selectivity and sensitivity for the analysis of peptides and large molecules from biological fluids by LC-MS/MS. In-silico peptide selection, immunocapture, micro-elution solid phase extraction and microflow LC-MS/MS (MFLC-MS/MS) with optimal ESI source design were used to improve the selectivity, sensitivity and productivity for the analysis of large molecules from biological fluids.
- Bioanalysis of ADC's, peptides and proteins
- Use of MFLC-MS
- Use of optimized ESI-MS sources for MFLC
- Use of Micro SPE in bioanalysis of Peptides

# Shane Needham, Ph.D.

- Chief Scientific Officer and Co-Founder Alturas Analytics, Inc.
- More than 100 publications in the area of LC-MS bioanalysis
- Leaders in the field of bioanalytical research: Microsampling, Microflow LC-MS/MS, ADC bioanalysis, Macromolecule bioanalysis
- >100,000 samples per year, >10,000 samples from macromolecules
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**What do you call 25 millionaires  
watching the World Series?**

**The New York Yankees**

**Go Nationals!**

# Humira (Adalimumab)

- Top selling prescription drug in the world (AbbVie)
- FDA approved for the treatment of ten autoimmune diseases
  - RA, juvenile arthritis, Crohn's disease, plaque psoriasis, ulcerative colitis...
- First fully human anti-TNF $\alpha$  monoclonal IgG1 antibody

# Why Humira LC-MS/MS Research?

- Biosimilars (Bioequivalence studies)
  - Three already FDA approved waiting patent expiration many more waiting for expiry 2023
  - At least four on sale in Europe others on the way
- Increase of Biologics development
  - 2018 6/10 top sellers biologics
- Solution to ligand binding selectivity challenges

# Humira LC-MS/MS Challenges

- **Selectivity**

- Fully Human
- NCBI BLAST Results
  - Light Chain: 97% amino acid sequence match
  - Heavy Chain: 94% amino acid sequence match
- SKYLINE Peptide Predictions

- **Zero** selective peptides predicted from trypsin digest

- **Sensitivity**

- How low is good enough?

# Research Goals

- Accurate/precise/selective method
- Method can be validated per BMV Guidance



# GAINS IN SELECTIVITY AND SENSITIVITY

- ~~High resolution mass spectrometer~~
- Chromatographic improvements
  - Microflow LC-MS – optimized source
  - More resolution
  - Different stationary phase or orthogonal chromatography
- **Off-line sample preparation**

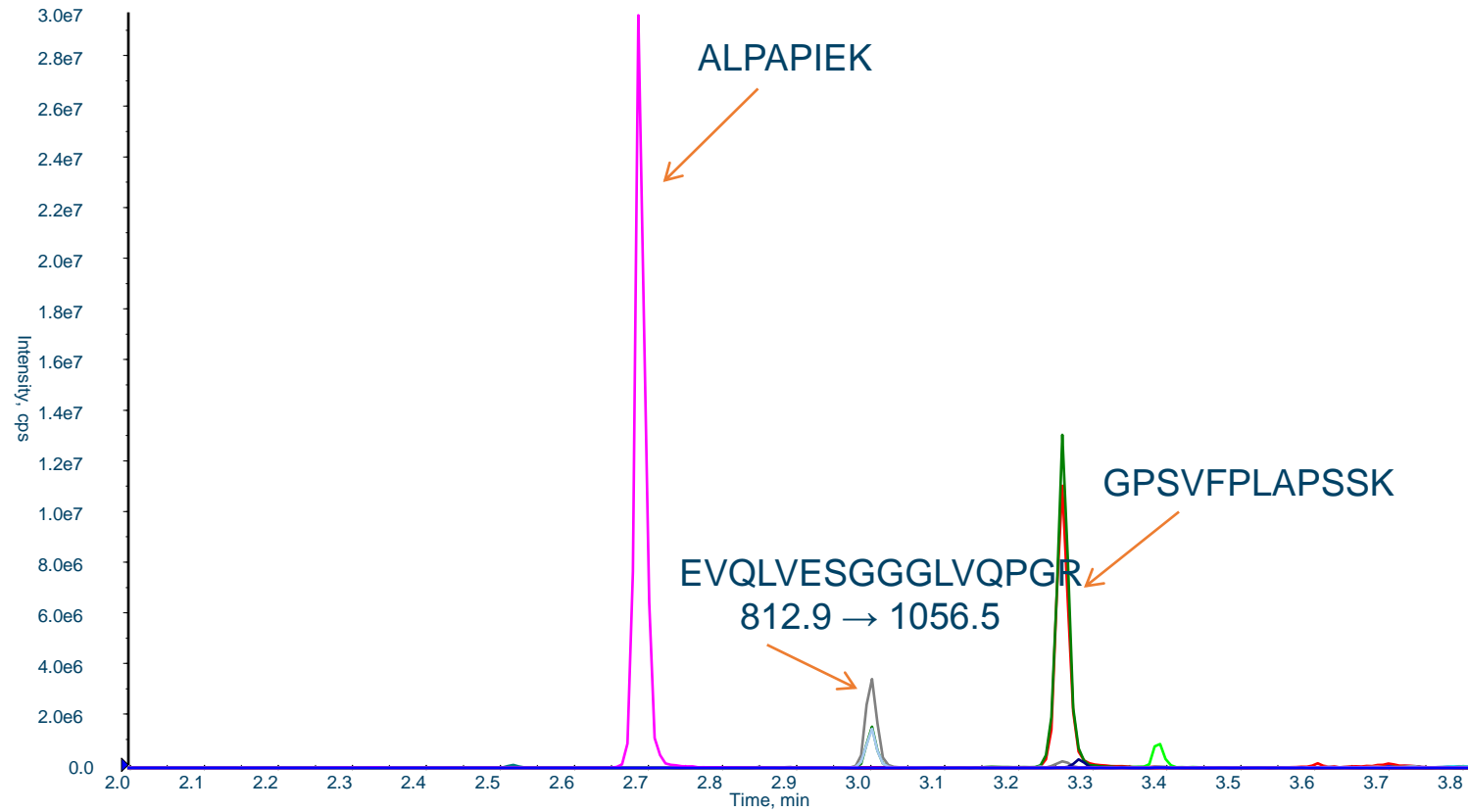
# Heavy Chain Skyline Predictions

Parameters: 8-20 amino acids

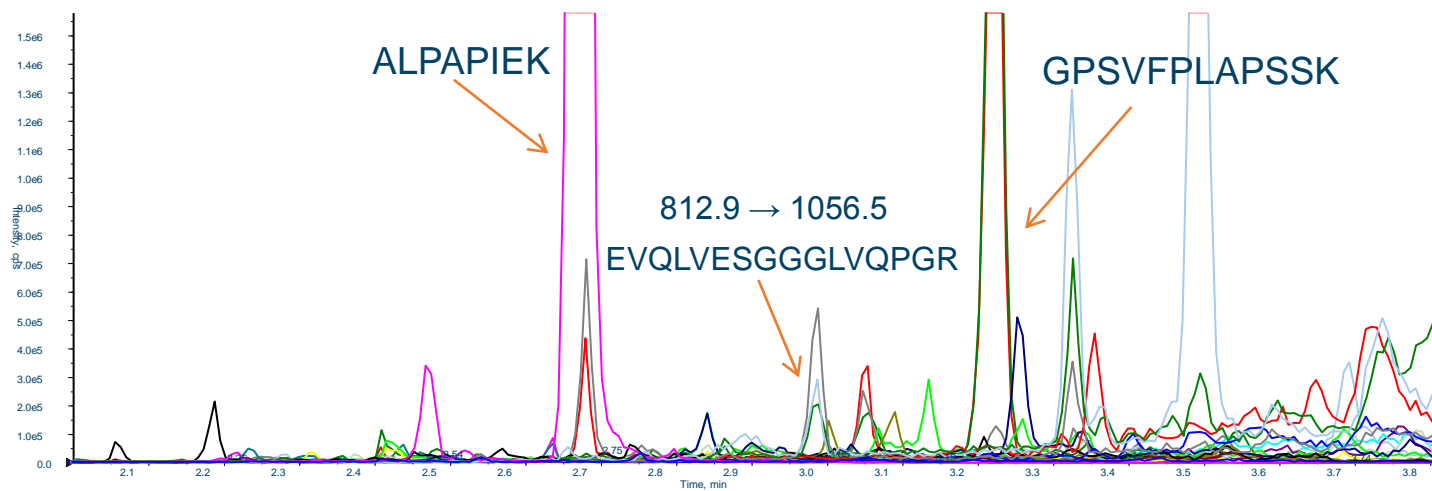
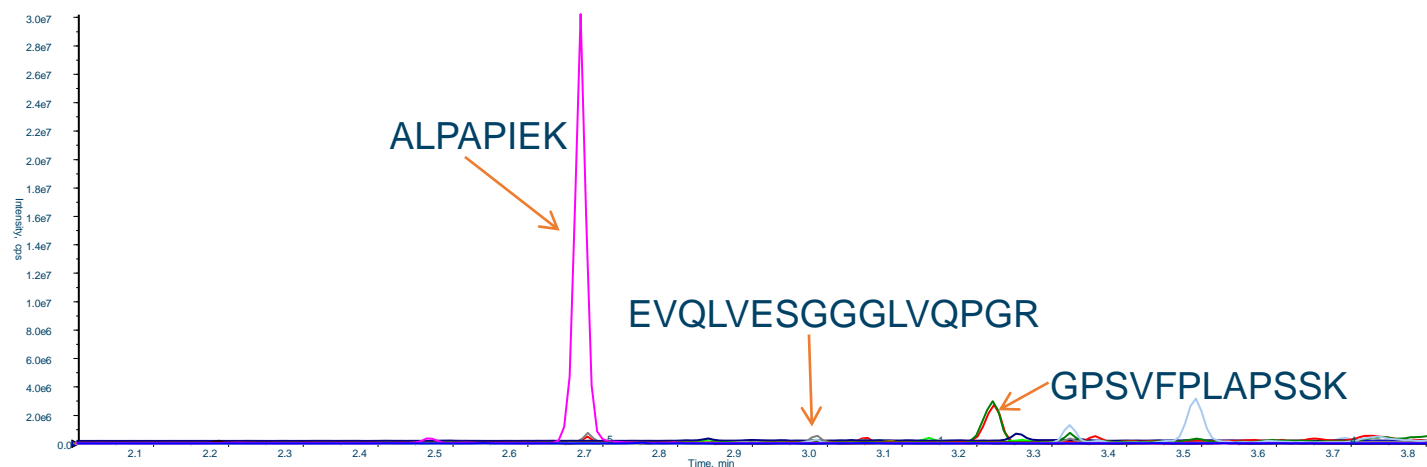
Sequence	Q1	Q3
GPSVFPLAPSSK	593.8	1129.6
GPSVFPLAPSSK	593.8	846.5
GPSVFPLAPSSK	593.8	699.4
GPSVFPLAPSSK	593.8	602.4
NSLYLQMNSLR	669.8	1024.5
SLSLSPGK	394.7	701.4
SLSLSPGK	394.7	588.3
VVSVLTVLHQDWLNGK	904.5	1209.6
VVSVLTVLHQDWLNGK	904.5	1110.6
EPQVYTLPPSR	643.8	1157.6
EPQVYTLPPSR	643.8	932.5
EPQVYTLPPSR	643.8	833.5
EPQVYTLPPSR	643.8	670.4
EEQYNSTYR	595.3	931.4
EEQYNSTYR	595.3	803.4
EEQYNSTYR	595.3	640.3
FNWYVDGVEVHNAK	893.4	1067.5
FNWYVDGVEVHNAK	893.4	968.5
EVQLVESGGGLVQPGR	812.9	840.5
EVQLVESGGGLVQPGR	812.9	1056.5
EVQLVESGGGLVQPGR	812.9	927.5
ALPAPIEK	419.8	654.4

# Humira in Buffer

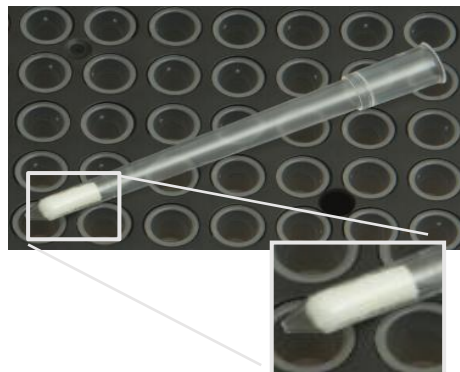
## Skyline MRM Predictions



# Pellet Digestion of Human Plasma



# What is MSIA (Mass Spec Immuno Assay)?

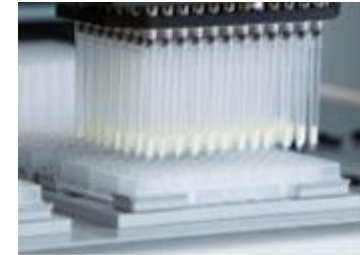


- Monolithic microcolumn bonded with affinity ligand
- 96 well format for easy automation
- Compatible with Novus I, Tecan EVO and Versette
- Available in Streptavidin, Insulin, Protein A, G, A/G and Custom (direct attachment of an Ab, protein or peptide)

# Magnetic Beads



# MSIA

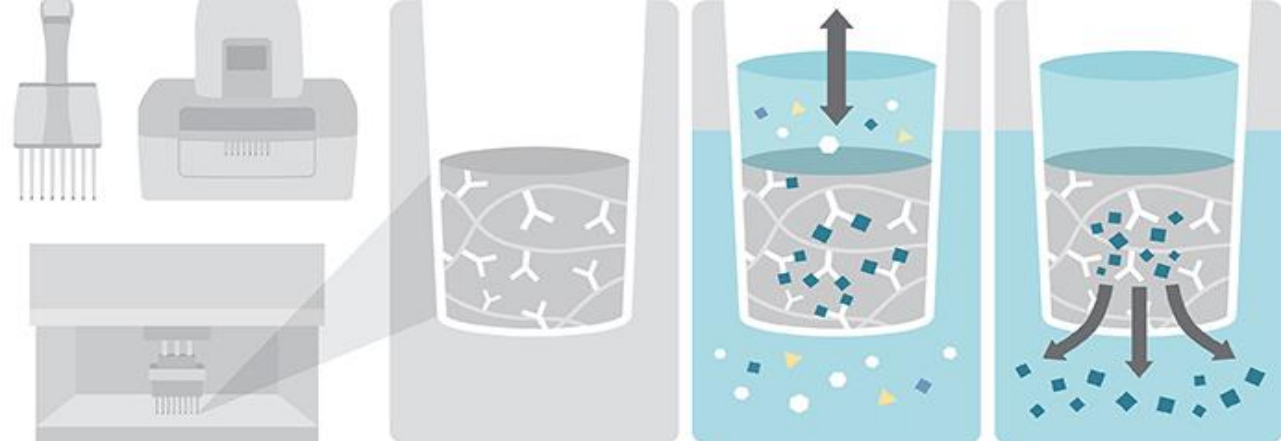


Criteria	Magnetic Beads	MSIA
Automation	Difficult	Simple
Selective	Good	Great
Elution Volume	~100mL	30mL
Capacity	Unlimited	Limited
Versatility	Flexible to any automation	Limited
Speed	Time/Labor Intensive	≥2X Faster

# Materials

- SigmaMAb Adalimumab – Sigma
- Internal Standard: SILu™ MAb Adalimumab Stable-Isotope Labeled Monoclonal Antibody [ $^{13}\text{C}_6$ ,  $^{15}\text{N}_4$ ]-Arginine and [ $^{13}\text{C}_6$ ,  $^{15}\text{N}_2$ ]-Lysine - Sigma
- 300 mL Mass Spectrometric Immunoassay (MSIA) Streptavidin D.A.R.T.S -Thermo Scientific
- Biotinylated Human TNFa Protein - ACROBiosystems
- Water, PBS Buffer, TCEP and Trypsin (Promega)

# Preparation Procedure MSIA™



- Aliquot plasma
- IS
- Rinses
- Biotin-TNFα
- Elution Solvent

Capture Biotin-TNFα  
Rinse

Capture Humira  
Rinse

Elute  
Water 2% FA

Denature, Reduce, Digest Eluent



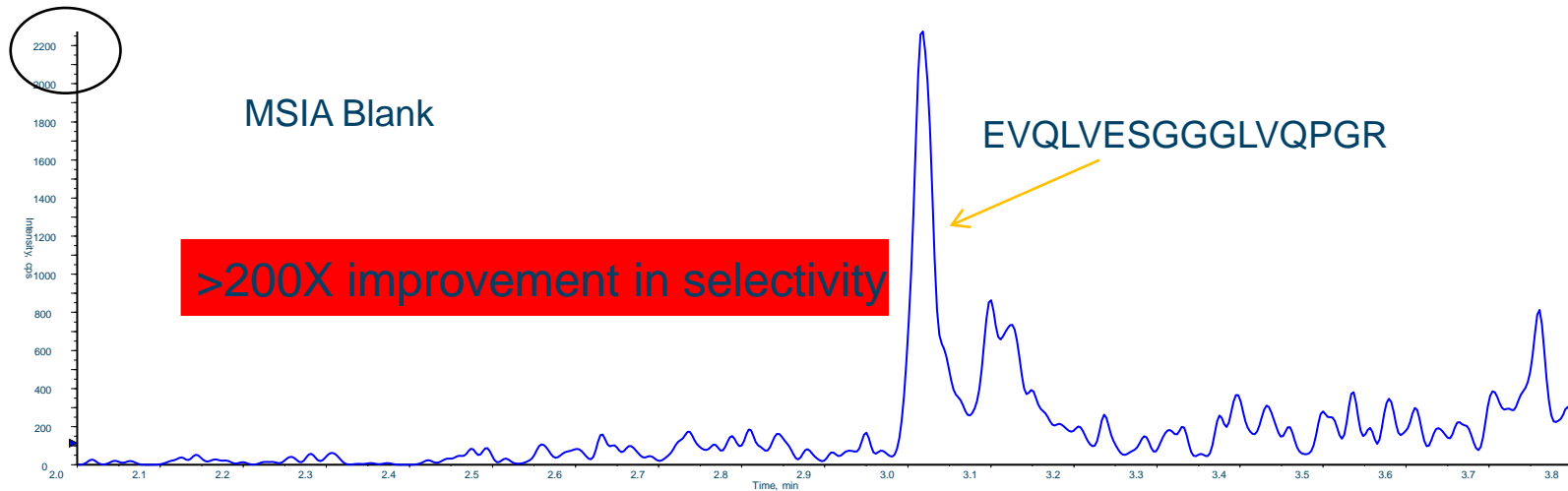
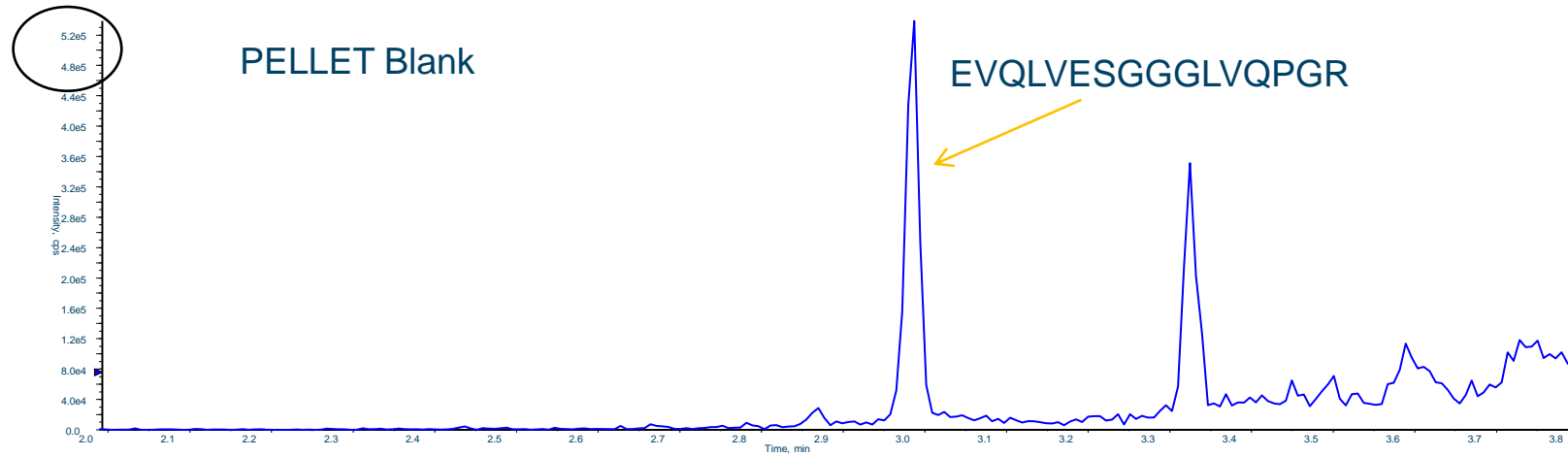
# Methods

## MFLC-MS/MS

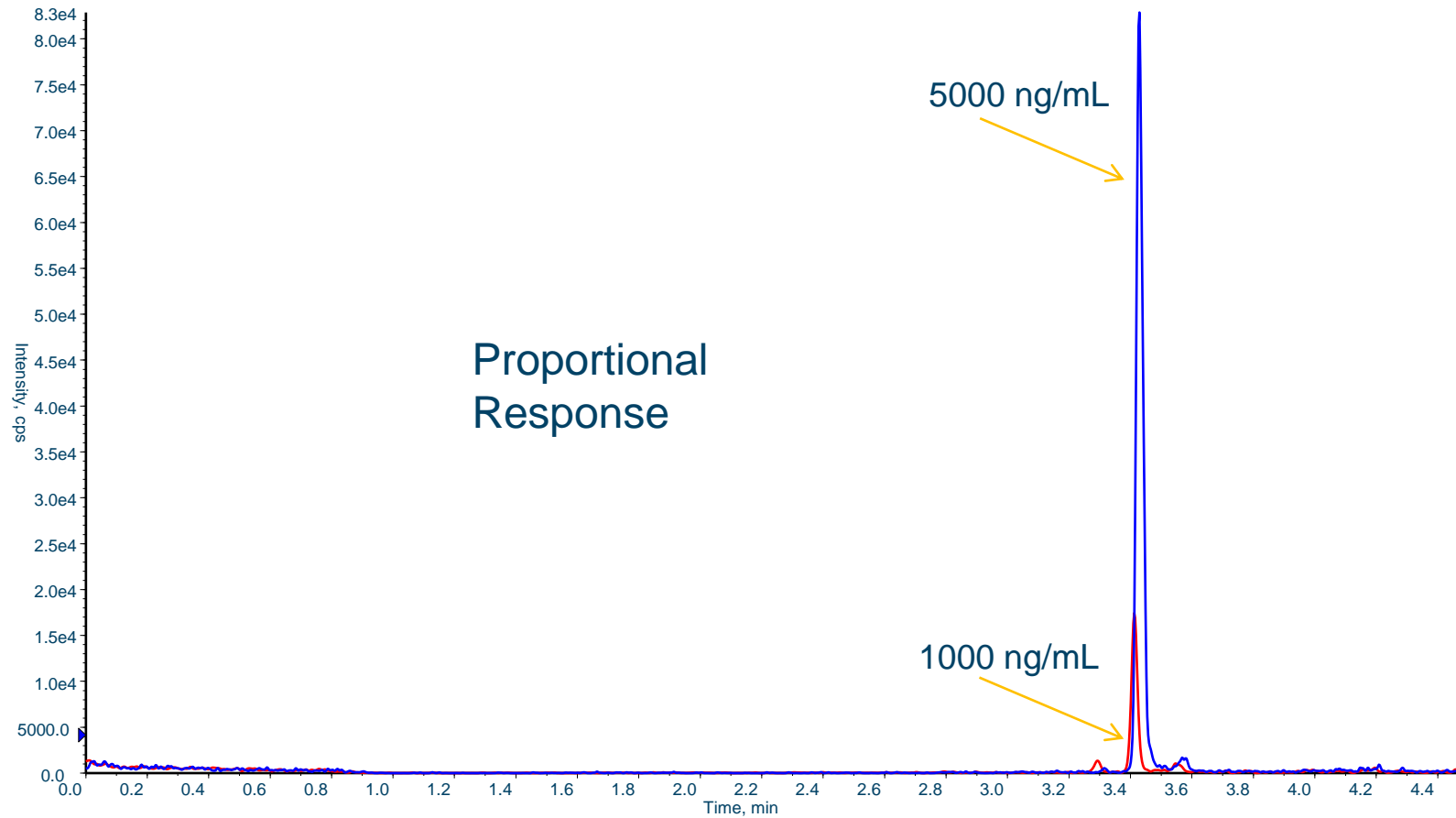
- Sciex 6500+ operating in MRM mode
- Optiflow Source (1-50 mL/min probe)
- Waters Acquity M-Class Binary LC Systems (10  $\mu$ L/min)



# Pellet Extraction vs MSIA (Blank Plasma)



# 1000 and 5,000 ng/mL Humira Extracted from Human Plasma



# Analytical Results

- 1000-20,000 ng/mL dynamic range
- A/P 90%  $\pm$  5%
- Blanks <15% of LLOQ Response

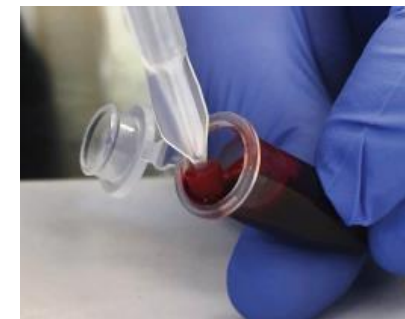
# Conclusions

- Accurate/precise/selective method developed to analyze Humira using MSIA and MFLC-MS/MS
- Sample Preparation ~2X Faster than bead method
- Method can be validated to support clinical studies
- **Stay tuned!! – Trypsin embedded tips!**

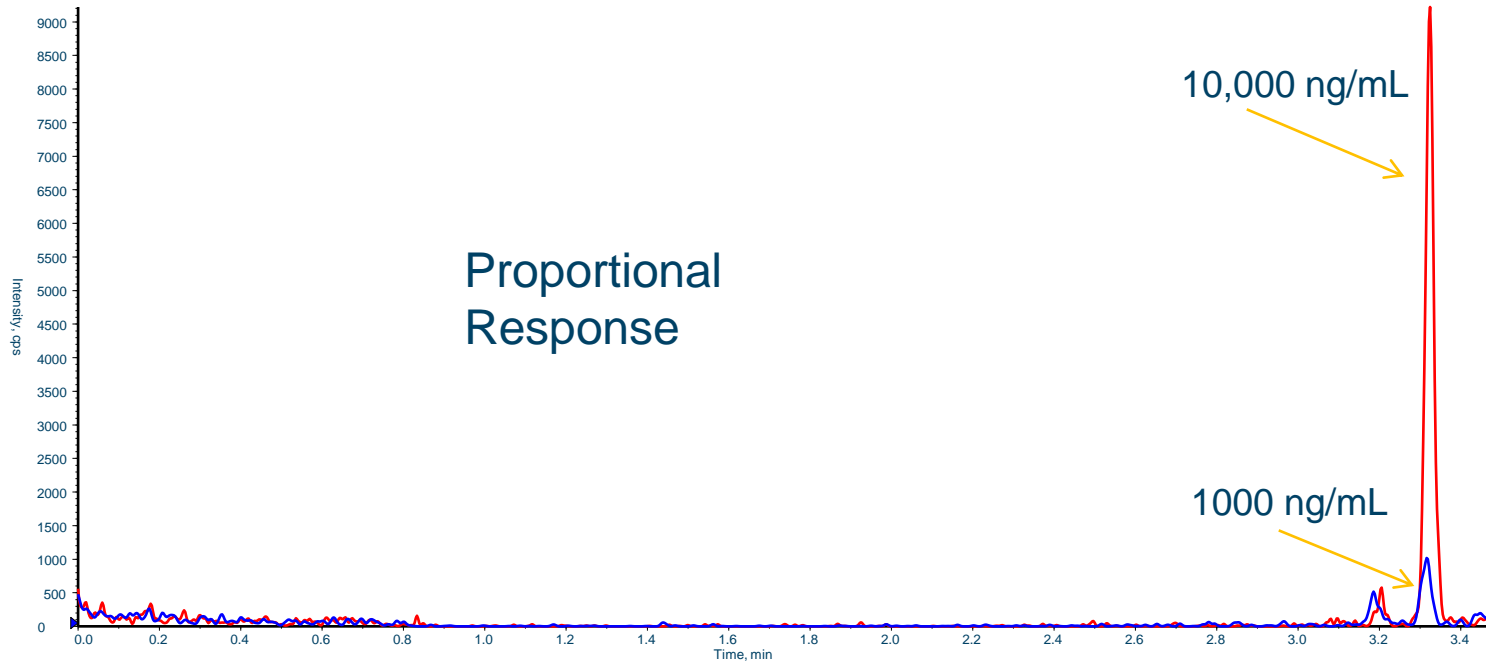
# Next Steps in Humira Research: Microsampling

MITRA (Neoteryx) microsampling device

- Precise sample collection
- Ideal for pediatric or at home sampling
- Not impacted by hematocrit
- 10 or 20  $\mu\text{L}$  sample volume
- Preparation Procedure
  - Allow to dry
  - Place tip in 100  $\mu\text{L}$  water (1 hour)
  - Follow MSIA protocol



# 1000 and 10,000 ng/mL Humira Extracted from MITRA (20 $\mu$ L whole blood sample volume)



# Acknowledgements

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- Sciex
- Waters



# Questions

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