

Using an Electronic System to Record Reagent Tracking and Solution Preparation

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REVIEW

BATCH

RECORDS

VERIFY

PIPETTES

INTRODUCTION

Chemical Inventory Management System (CIMS) is a custom-developed application initiated in 2008 that has evolved from a small database for tracking of a few basic reagents to a system that currently functions as an electronic laboratory notebook (ELN), illustrated in the timeline below. An off-the-shelf ELN can be costprohibitive and difficult to implement; the incremental process has resulted in numerous benefits.

Traceability is critical to QA auditors when reviewing laboratory activities that involve the preparation of reagents and sample processing. Through the use of the CIMS database, QA can audit all materials used in each batch of samples. CIMS can also monitor pipette verification through an add-on module.

SYSTEM ARCHITECTURE

CIMS is a client-server database application. The backend data storage requirement is Microsoft SQL Server. The user interface frontend is Microsoft Access or Microsoft Access Runtime. Programming languages are Microsoft VBA, Microsoft Jet SQL and Microsoft T-SQL.



Figure 1: CIMS Menu and Features

The main menu allows the user to navigate within the application.CIMSisa21CFRPart11compliantenvironment, including the features below. Additional features are described in Figures 2-4.

Item creation: All reference standards and reagents are assigned a unique CIMS bar code upon receipt, allowing review and tracking of original component items.

Mix creation: Calibration standards, QCs and other solutions used in the analysis of bioanalytical samples are assigned unique bar codes when created. CIMS interfaces directly with balances to capture weights, eliminating transcription errors. Concentrations are automatically calculated and expiration dates are assigned based on validated stability.

Reporting: Reports by client and study generate summary tableslistingmatrices and standard solutions included in batch records.

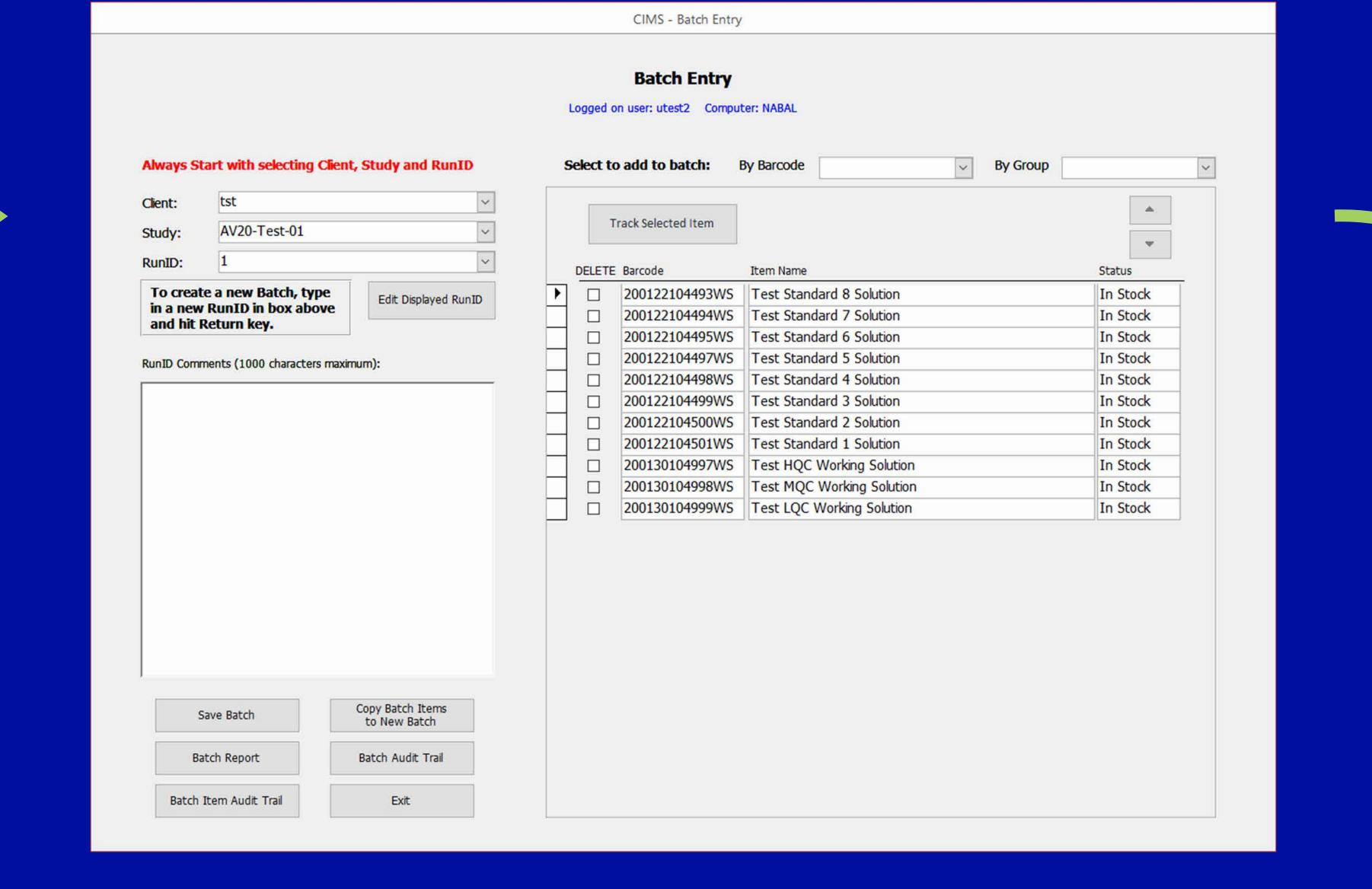


Figure 2: Batch Entry Menu

The Batch Entry menual lows scientists to additems used in each batch to aunique batch record traceable by client, study number and batch number. Batchrecords includes olutions and materials used on each day of analysis. Auditorsusethismenutoconfirmthatallitemsusedduringtheextraction and analysis of a batch were recorded and match the test method. The Batch Audit Trail records the date and time a batch record was created, and the Batch Item Audit Trail lists item addition and removal events.

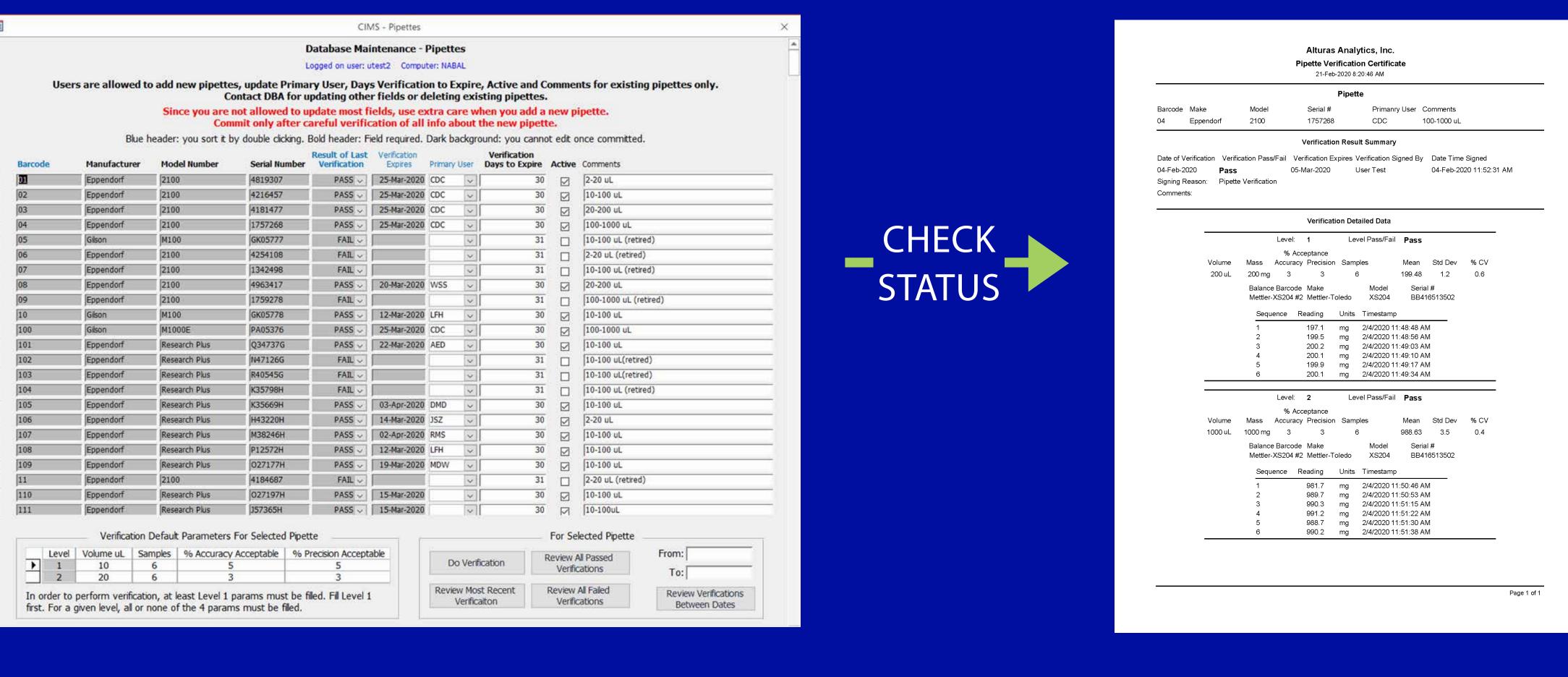
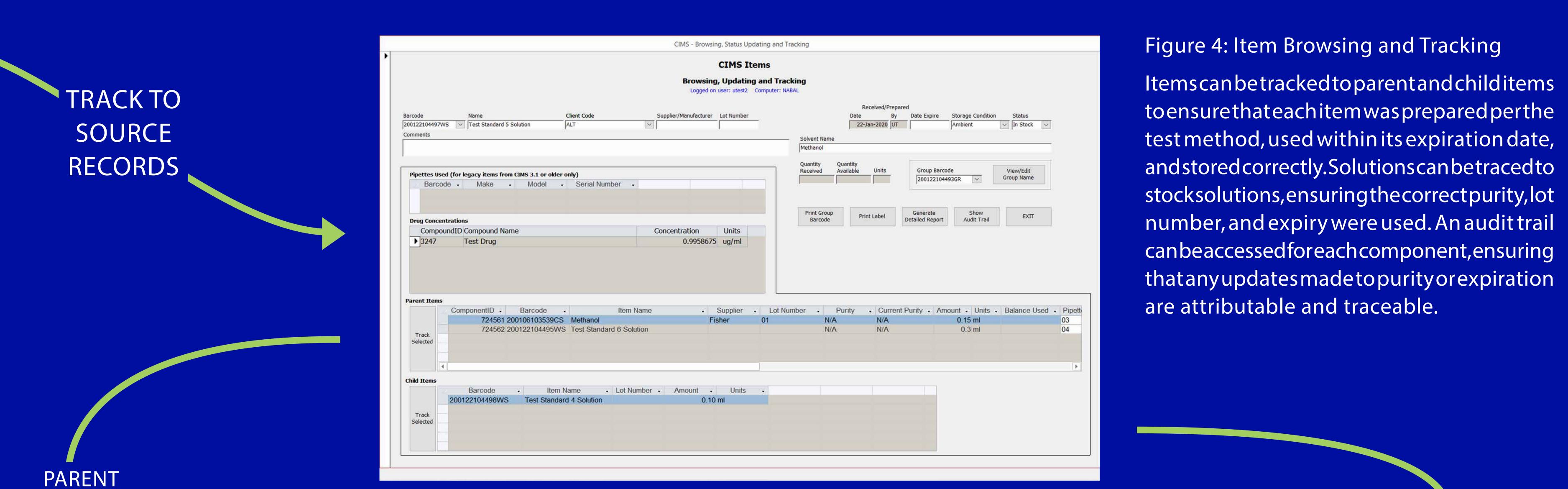


Figure 3: Pipette Tracking and Verification

All pipettes are tracked and gravimetrically verified on a monthly schedule. An analytical balance captures consecutive weighings and transmits the data to CIMS, where is it evaluated against the acceptance criteria designated by SOP.



CONCLUSION

As a result of developing CIMS over several years, the following key benefits have been recognized by Alturas Analytics:

Cost savings over off-the-shelf, full ELN systems
 21 CFR Part 11 compliance

Item Name - Supplier - Lot Number - Purity - Current Purity - Amount - Units - Balance Used - Pipette Used - Test Intermediate Solution 01 N/A N/A 0.05 ml 03

- Barcoding providing instant traceability
- Minimized storage space (no paper records)
- Customization meeting evolving needs
- Electronic pipette verification

- Electronic access to all batch and study records
- Ensured legibility of records

Barcode Item Name Lot Number Amount Units
200122104500WS Test Standard 2 Solution 0.20 ml

- Elimination of transcription and manual calculation errors
- Direct electronic connection to balances

Timeline of CIMS Development (2008-Present)

Initialproduct.Records Version not released; more

V2.0 (2009)

V3.0 (2009)

Keeps records for standards; records preparation of "Client" entity is and tracks chemical functionalities requested to evolve standards olutions. Mixpreparation genealogy is recorded introduced and andmobilephasesonly. electronicnotebook;becamev3.0. creation/modificationtomeet21CFRPart11standards. client ownership.

Weights are read directly from

V3.3 (2013)

Creation of serial dilution of working "Study" and "Batch" entities are communicationports. for stock solution preparation. Archiving feature is introduced.

V4.0 (2017)

Reporting feature added to facilitate report writing/review. Added Added study-wide search and solutions (Cascade Dilution). Added introduced to form a complete hierarchy study-wide search and report feature for neat drug items used in reporting feature for standard stock stocks, reagents, mixes into a 21 CFR Part 11 compliant and traceable. E-signature and audit trail for all data standards areas signed balances through second persone-signature and working solution items in ancestry of mix status verified when selected supplier, lot number and purity. "Stability Profile" introduced. of mix preparation for all items.

V4.1 (2017)

V4.1.1 (2018)

V4.2 (2018)

UserauthenticationchangedtoWindowsActive Addedin-applicationpipette Directory-integrated. Addedstudy-widesearchand verification; pipetteverification preparations. Newtype of neatdrugitems added. for mix preparation.

V4.3 (2019)